



flexability is our strength

BIRMINGHAM GARAGE & INDUSTRIAL DOORS LTD
UNITS 3,10 & 12 GRIFFIN INDUSTRIAL ESTATE
PENNCRICKET LANE
ROWLEY REGIS
WEST MIDLANDS
B65 0SN

Tel: 0121 559 8666 Fax: 0121 561 1101

Web: www.bgid.co.uk

OPERATING AND MAINTENANCE MANUAL SAFETY, SERVICE & REPAIR

Aluminium Entrance Screen

Insert address here

**PLEASE READ THIS INSTRUCTION BOOKLET
PRIOR TO OPERATING YOUR
NEW BGID ALUMINIUM ENTRANCE SCREEN**

**SHOULD YOU EXPERIENCE ANY
DIFFICULTY PLEASE CONTACT
OUR SERVICE DEPARTMENT**

NORMAL HOURS: 0121 559 8666

OUT OF HOURS EMERGENCY NUMBER:

07778 375310

Aluminium Entrance Screen

Specification:

The aluminium sections are extruded from 6063 T6 Alloy (BS1474), the anodising is 25 microns (BS 3987 1991), and the powder coating conforms to BS6496.

Manual aluminium doors sections incorporating concealed closers, hook locks with profile cylinders, flush bolts to slave leaves and handles if applicable.

Slide and fold doors incorporating flush pull handles, Hoppe locking lever handle flush bolts, pivot hinges and guides.

Manual sliding door to be aluminium including finger pull handles hook lock with profile cylinders and slam post hung on top tracks and bottom rollers.

All Glazing to entrances screens and doors conform to BS EN 12600

All Automatic Bi parting and swing door operators are installed and commissioned to BS EN 16005 : 2012

Operation: via a morning entry key switch and a 3/5 operating mode position key switch

MAINTENANCE:

It is **STRONGLY** recommended that a Preventative Maintenance Solution be arranged with a competent door maintenance company. This is likely to minimise your servicing and repair costs over the long term. BGID offer such maintenance solutions

GENERAL

1. Only use opening & closing equipment supplied with the door
2. Always keep opening clear of any obstacles when operating the door
3. **DO NOT** try to operate a damaged door – we recommend that you call BGID Service Department, who will advise the best course of action
4. **DO NOT** lean obstacles against the door
5. Work carried out on electrical control equipment **MUST** be by a competent electrician who **MUST** ensure the equipment is isolated prior to commencing any work. BGID have fully trained electrical staff.

GENERAL CLEANING

Clean using a mild detergent and water, rinsing well and dry using a clean soft cloth. **NEVER** - use abrasives, as they can scratch the aluminium surface.

MAINTENANCE

Health & Safety Welfare Regulations 1992 now applies to all Work Places from 1st. January 1996

Industrial Doors now have to comply with these regulations as from 1st. January 1996

- a. by door user - door operation is working freely and there is no visible damage to the door.
- b. by Approved Industrial Door Engineers – commonly twice per annum.
 - 1. secure any loose fastenings
 - 2. fully inspect all mechanical points
 - 3. adjust lock if required
 - 4. apply lubricants to all relevant parts
 - 5. check electrics i.e. control station, gearbox and limits

BGID provide a written report after each service visit.

BGID operate a specialised service and repair department with a genuine **24 / 7 nationwide** call out facility using our own trained service engineers.

Out of Hours telephone number 07778 375310



flexibility is our strength

**BIRMINGHAM GARAGE & INDUSTRIAL DOORS LTD
UNITS 3,10 & 12 GRIFFIN INDUSTRIAL ESTATE
PENNCRICKET LANE
ROWLEY REGIS
WEST MIDLANDS
B65 0SN**

**Tel: 0121 559 8666 Fax: 0121 561 1101
Web: www.bgid.co.uk**

